# TEXAS DEPARTMENT OF INSURANCE

Engineering Services Program / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104 Phone No. (512) 322-2212 Fax No. (512) 463-6693

#### PRODUCT EVALUATION

Effective Date: August 1, 2013 WIN-1767 Reevaluation Date: October 2016

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

Ply Gem 1500 Vinyl Horizontal Slider Windows, New Construction, Non-impact Resistant, manufactured by

**Ply Gem Window Group** 433 North Main Street **Rocky Mount, Virginia 24151** Telephone: (800) 999-8400

**General Description:** 

System	Description	Label Rating	Design Pressure Rating
1	Ply Gem 1500 Vinyl Horizontal Slider Window; OX	HS-LC50 63 x 48	+50, -50 psf
2	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC45 63 x 44	+45, -45 psf
3	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC50 63 x 44	+50, -50 psf
4	Ply Gem 1500 Vinyl Horizontal Slider Window; OX	HS-LC30 72 x 56	+30, -30 psf
5	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC40 72 x 56	+40, -40 psf
6	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC45 72 x 56	+45, -45 psf
7	Ply Gem 1500 Vinyl Horizontal Slider Window; OX	HS-LC25 72 x 72	+25, -25 psf
8	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC30 84 x 63	+30, -30 psf
9	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC30 84 x 63	+30, -30 psf
10	Ply Gem 1500 Vinyl Horizontal Slider Window; XOX	HS-LC25 96 x 72	+25, -25 psf

#### **Product Dimensions:**

System	Overall Size	Operable Sash Size	Fixed Daylight Opening Size
1	62.94" x 48.06"	30.06" x 45.13"	27.88" x 43.00"
2	63.06" x 44.00"	Two: 19.56" x 41.06"	19.00" x 39.00"
3	62.94" x 44.06"	Two: 14.25" x 41.06"	29.56" x 39.00"
4	72.00" x 56.06"	34.63" x 53.63"	32.38" x 51.00"
5	72.06" x 55.94"	Two: 22.56" x 53.06"	21.94" x 51.00"
6	72.06" x 56.00"	Two: 16.56" x 49.63"	34.00" x 51.00"
7	71.94" x 72.00"	34.63" x 69.25"	32.38" x 67.06"
8	84.06" x 63.00"	Two: 26.56" x 60.13"	25.75" x 54.00"
9	84.06" x 62.94"	Two: 19.56" x 60.13"	39.75" x 58.00"
10	96.00" x 71.94"	Two: 22.56" x 69.13"	45.94" x 66.94"

## Product Identification (Certification Agency Label on Window):

System	, , , , , , , , , , , , , , , , , , ,	•
1 4 7	Certification Agency	NAMI
	Manufacturer's Name or Code Name	PWG-M-169 (RM)
1, 4, 7	Product Name	Ply Gem 1500 Horizontal Slider (XO)
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-05
2, 3, 5, 6, 8, 9, 10	Certification Agency	NAMI
	Manufacturer's Name or Code Name	PWG-M-169 (RM)
	Product Name	Ply Gem 1500 Horizontal Slider (XOX)
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-05

## **Impact Resistance:**

Impact Resistant	Requirement	
No	Impact protective system required when product is installed	
	in areas where windborne debris protection is required	

## Installation:

System		
	Type of Installation	New Construction – Nailing Fin
	Wall Framing	Southern Yellow Pine
	Fasteners	Minimum No. 8 Screws
1-10	Fastener Location/Spacing	Approximately 4 inches from each corner and approximately 8 inches on center along the perimeter of the window
	Fastener Penetration	Minimum of 1 $\frac{1}{2}$ inches into the wall framing members

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.